



**IMPROVING THE ABILITY OF EXISTING MACHINE 3D
FOR PRINTER METALLIC INFUSED FILAMENT
THROUGH THE MODIFICATION OF PRINTING PARTS**

A Final Project Report
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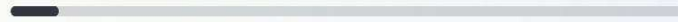
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1	Kumaresan Rajan, Mahendran Samykano, Kumaran Kadirgama, Wan Sharuzi Wan Harun, Md. Mustafizur Rahman. "Fused deposition modeling: process, materials, parameters, properties, and applications", The International Journal of Advanced Manufacturing Technology, 2022 Publication	2%
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ABSTRACT

This project presents a comprehensive exploration of the advancement in metal additive manufacturing through the development of a 3D printer metal machine. The primary objectives of this endeavor are twofold: firstly, the creation of detailed 3D models, component by component, followed by assembly simulation using Solidworks; and secondly, the practical application of integrating metal filament extrusion into an existing 3D printer, specifically the Ender Pro model, with a meticulous analysis of temperature settings maintained within the range of 24-26 degrees Celsius. The first objective involves the meticulous design of intricate 3D models, deconstructed into individual parts, using advanced computer-aided design techniques. The assembly of these components is then simulated virtually using SolidWorks, a powerful software tool renowned for its accurate representation of mechanical systems. This simulation phase aims to assess the feasibility, functionality, and potential issues of the final assembly. The second objective is centered around the adaptation of the existing Ender Pro 3D printer for metal filament extrusion. The process involves rigorous analysis of temperature control mechanisms to ensure an optimal operational environment. By maintaining the ambient temperature between 24-26 degrees Celsius, the project aims to ascertain the effects of this controlled environment on the metal filament extrusion process. This analysis holds implications for improving print quality, minimizing defects, and advancing the overall capabilities of the metal 3D printing process. In conclusion, this project delves into the multifaceted realm of metal additive manufacturing, encompassing intricate 3D model design, assembly simulation, and practical application using an existing 3D printer. The integration of metal filament extrusion technology, coupled with precise temperature control, promises to unveil new dimensions in the field of metal 3D printing, potentially revolutionizing industries that rely on precision engineering and manufacturing.

Keywords: *3D Metal Printer, Metal PLA Filament, 3D Design SolidWorks, 3D Printer Metal Machine*

TABLE OF CONTENTS

PANEL OF EXAMINER APPROVAL	ii
DECLARATION OF ORIGINALITY.....	Error! Bookmark not defined.
IMPROVING THE ABILITY OF EXISTING MACHINE 3D FOR PRINTER METALLIC INFUSED FILAMENT THROUGH THE MODIFICATION OF PRINTING PARTS.....	iv
SCIENTIFIC PUBLICATION APPROVAL FOR ACADEMIC INTEREST	v
ADVISOR’S APPROVAL FOR PUBLICATION	vi
ACKNOWLEDGMENT.....	vii
APPROVAL FOR SCIENTIFIC PUBLICATION.....	viii
TURNITIN.....	ix
GPT ZERO CHECK.....	x
ABSTRACT	xi
TABLE OF CONTENTS.....	xii
LIST OF FIGURES	xvi
LIST OF TABLES	xviii
CHAPTER 1	1
INTRODUCTION.....	1
1.1 Final Project Background.....	1
1.2 Problem Statement	3
1.3 Final Project Objectives	3
1.4 Final Project Scopes and Limitations.....	3
1.5 Final Project Outline	4
Chapter I Introduction	4
Chapter II Literature Review	4
Chapter III Research Methodology	4
Chapter IV Analysis Result and Discussion	4
Chapter V Conclusion	4

CHAPTER 2.....	5
LITERATURE RIVIEW	5
2.1 3D Printer Technology	5
2.1.1 Varieties of 3D printer.....	6
2.1.2 Materials Used for 3D Printing Technology in Manufacturing Industry	7
2.2 3D Printing Technology Applications.....	9
2.2.1 Aerospace industry	9
2.2.2 Automotive Industry	10
2.2.3 Food Industry	10
2.2.4 Healthcare and Medical Industry	11
2.2.5 Architecture, building, and construction industry	11
2.2.6 Fabric and Fashion Industry.....	12
2.2.7 Electric and Electronic Industry	13
2.3 FDM (Fused Deposition Materials) 3D Printer for metal powder	14
2.3.1 FDM System used for 3D printer powder metal	14
2.3.2 Fused Deposition Modelling Techniques.....	15
2.3.3 FDM analysis process material	16
2.3.4 Parameters of FDM process	17
2.4 Mechanical properties of FDM parts.....	25
2.5 Application of FDM process	27
2.6 FDM process works.....	27
CHAPTER 3.....	28
RESEARCH METHODOLOGY	28
3.1 Research Framework	28
3.2 Problem Statement.....	28
3.3 Design and Simulate for Metal 3D Printer by SolidWorks	29
3.3 Filament analysis using Copper with ABS.....	32

3.3.1 Thermo-mechanical characterization for copper filament	32
3.3.2 Diameter and temperature nozzle effect setting.....	34
3.4 Application for real situation parts prepare.....	38
CHAPTER 4	40
RESULTS AND DISCUSSIONS	40
4.1 Parameter Data Collections.....	40
4.2 Comparison some references between the existing technology of 3D printer metal and current application.....	40
4.1.1 Requirement.....	41
4.1.2 Laptop / PC (Personal Computer).....	41
4.1.3 Software used for SolidWorks 2022 (student edition).....	42
4.3 3D printer metal design	42
4.4 Mechanical Properties of materials used in 3D printer metal FDM	42
4.4.1 Aluminum 6063	42
4.4.2 Stainless steel SS304.....	43
4.4.3 3D design for each part that used for 3D printer metal.....	44
4.4.4 Each motor for Axis schematic by metal 3D printer	46
4.4.5 Each motor for Axis schematic by metal 3D printer	46
4.5 Creating for 3D Printer Metal Application in Real-Life	47
4.5.1 Components and Parts Actual Assembly for 3D printer Metal	48
4.5.2 Axis X, Y, Z components	48
4.5.3 Electrical Systems or Mother Board for 3D Printer Metal	49
4.6 Change and Improvement from Printer 3D Ender Plastic become Metal 3D printer.	50
4.6.1 How to operate 3D printer metal FDM.....	51
4.6.2 Loading Filament	53
4.6.4 Starting to Print using Copper Filament 3D printer.....	55
4.6.5 3D printer metal result	56

4.7 Testing for 3D Printer Metals	56
4.8 Maintenance.....	59
.....	61
CHAPTER 5.....	62
CONCLUSION AND RECOMMENDATION.....	62
5.I Conclusion.....	62
5.II Recommendation	63
REFERENCES	64
APPENDICES.....	72

LIST OF FIGURES

Figure 1 Common Varieties technique for 3D printer metal powder (Shamaas 2022)	7
Figure 2 Materials Used for 3D Printing Technology in Manufacturing Industry (Gupta 2017)	7
Figure 3 Aerospace industry materials production by 3D metal printer (Byron Blakey-Milner a c 2021)	10
Figure 4 3D printing technology by automotive manufacturing (Nichols 2019)	10
Figure 5 3D printing for food production (Jie Sun a b 2019)	11
Figure 6 3D printer in pharmaceutical research	11
Figure 7 3D printer technology for architecture, building, and construction industry (Mehmet Sakin 2017)	12
Figure 8 3D printer for Fabric and Fashion Industry (Tatjana Spahiu 2020)	13
Figure 9 Application 3D printer in electronic Industry (Alejandro H. Espera Jr. 2019)	13
Figure 10 3D printer process parameter (Akinlabi 2020)	14
Figure 11 Fuse Deposition Modelling Techniques (Nor Aiman Sukindara* 2016)	15
Figure 12 Head types for FDM 3D printer (Kam 2020)	16
Figure 13 FDM analysis process material (Saxena 2016)	17
Figure 14 Infill pattern cause-and-effect diagram of FDM process parameter (Thanh-Dung Do1 19-27)	20
Figure 15 Infill density variation (Adi Pandžić 2019)	23
Figure 16 Raster angel positions (DUDESCU Cristian 2017)	24
Figure 17 Raster width and thickness (Abdul Raouf Tajik 2022)	24
Figure 18 Layer thickness raster infill (Mohammad Reza Khosravani 2022)	25
Figure 19 Materials used for 3D printer metal analysis diagram (Hani Nasuha 2022)	27
Figure 20 Research Framework	28
Figure 21 FDM head application simulation for each axis (Suhad Kamal Faraja 2020)	29
Figure 22 3D Design Problem	Error! Bookmark not defined.
Figure 23 Shape and Size for Specimen Used for Copper Filament	32
Figure 24 Axes Simulation Parameter	34
Figure 25 Materials Form Process Types	34
Figure 26 Nozzle Diameter Preferences	36
Figure 27 Arrangement of experimental apparatus setup (N. A. Rosli1 2018)	40

Figure 28 Arrangement of experimental 3D Printer metal filament FDM.....	41
Figure 29 These are the result for 3 Design a). 3D Design for Assembly b). 2D Design in Draft.....	42
Figure 30 Some of Main Parts and Assembly for 3D Printer Metal Design	46
Figure 31 Shows Each Motor that Moves the Each Axes	46
Figure 32 Schematic Design for Each Components.....	47
Figure 33 3D Printer fo Metal Modification with Existing Machine 3D Ender Series Plastics	48
Figure 34 View of 3D Printer Metal in Reality	Error! Bookmark not defined.
Figure 35 Motor Position for Each Axis that Applied for 3D Printer Metal	49
Figure 36 Mother Boar Systems.....	50
Figure 37 Main Display Information.....	51
Figure 38 Prepare Machine for Printing is Important a). Preheat the Copper PLA Filament b). Preheat PLA to Find Temperature Value c). Set the Temperature.....	53
Figure 39 Prepare for Nozzle Temperature a). Find the Temperature Setting Nozzle in the Screen b). Setting di Nozzle Temperature 260 Degree Celsius.....	53
Figure 40 Feeding Copper Filament a). Put the Filament in the Extruder Make Sure Filament Fit in Extruder b). Make Filament Fit in the Tube in the Nozzle c). Filament are Heating Well before Going Out from the Nozzle	53
Figure 41 Bed Leveling a). Positioning for Nozzle well in the Bed b). The Bed Position Fit in with the Number	54
Figure 42 Auto Home Setting in the 3D Printer Metal.....	54
Figure 43 Disable Stepper Setting in the Screen	54
Figure 44 Creality Software to Create G-code before Save to TF Card.....	55
Figure 45 How to Start Printing the Metal Copper Filament	56
Figure 46 The following is a print from a metal 3D printer. A). The design uses Creality with the MSOL B logo). Print results and processes from metal 3D printers	56

LIST OF TABLES

Table 1 V-Slot Specification Used in 3D design	30
Table 2 Screw types used for 3D design	31
Table 3 Supporting Part Materials Used for 3D Design.....	31
Table 4 Filament Materials Analysis based on Each Mechanical Properties	32
Table 5 Copper Filament Content Materials and Properties	37
Table 6 Real Parts of 3D Printer Metal Machine Application.....	38
Table 7 Basic Parameter for 3D Printer Metal Machine	39
Table 8 Preparation for Laptop Specification.....	42
Table 9 Mechanical Properties Used for Aluminum 6063 in V-Slot.....	43
Table 10 Mechanical Properties Used for SS-304.....	44
Table 11 List of Main Parts for 3D Printer Metal	45
Table 12 View of 3D Printer Metal in Reality.....	48
Table 13 Comparison Between Set Nozzle Heater Plastic and Metal/Copper.....	50
Table 14 Screen Information Following with Information	52
Table 15 Even and Uneven for Nozzle Output Position (Extrusion Process).....	55
Table 16 System control testing for each shape in different temperature to produce the product from 3D printer metal machine	57
Table 17 System control testing for each shape in different temperature based on timer to produce each product using 3D printer metal	57
Table 18 System control testing for each shape in different temperature based on timer nozzle filament melt	58